



LIVIUM

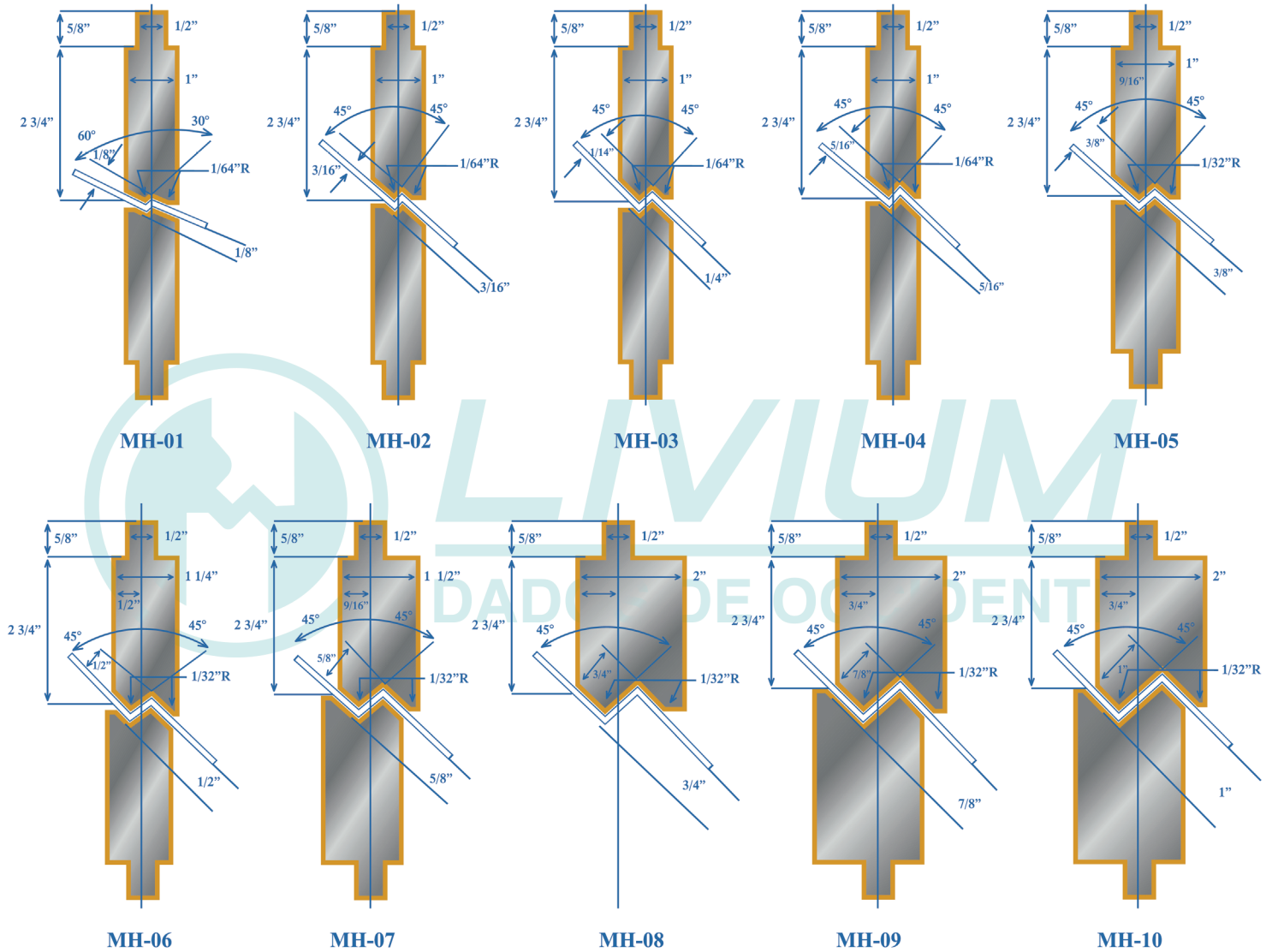
DADOS DE OCCIDENTE



livium.mx

DADOS PARA BAYONETAS

ESTE TIPO DE DADOS FORMAN DOS DOBLECES DE 90° EN UN SOLO GOLPE LAS MEDIDAS QUE SE MUESTRAN SON APROPIADAS PARA LAMINA DE ACERO SUAVE HASTA CAL. 16.



DADOS PARA PLANCHAR

ESTOS DADOS SE USAN PARA COMPLEMENTAR EL PLANCHADO O PARA CERRAR A UN ÁNGULO DETERMINADO DE ABERTURA.

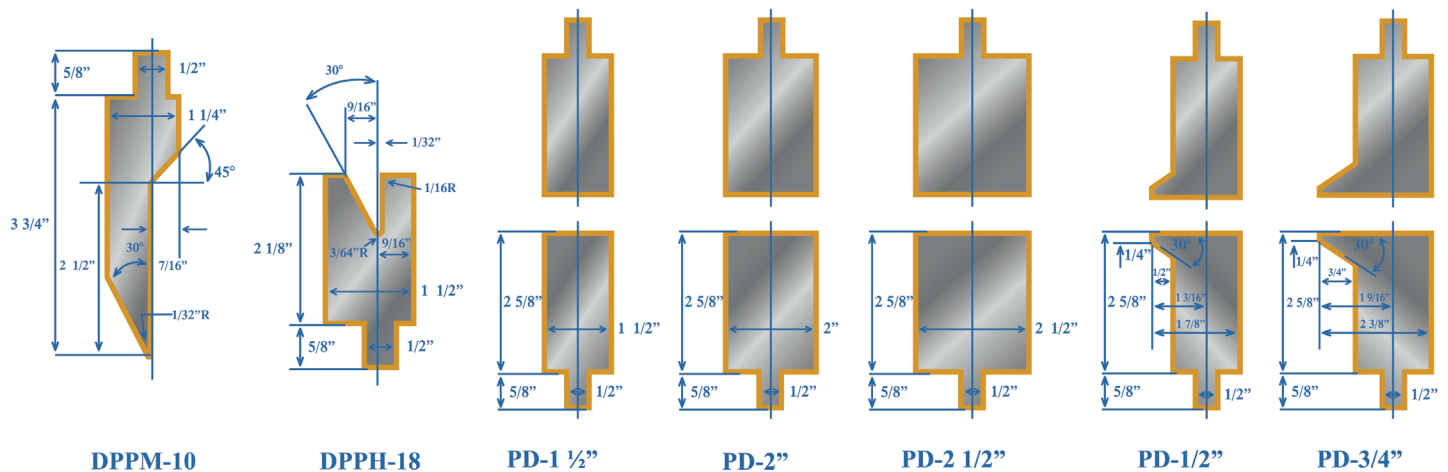


TABLA DE TONELAJE

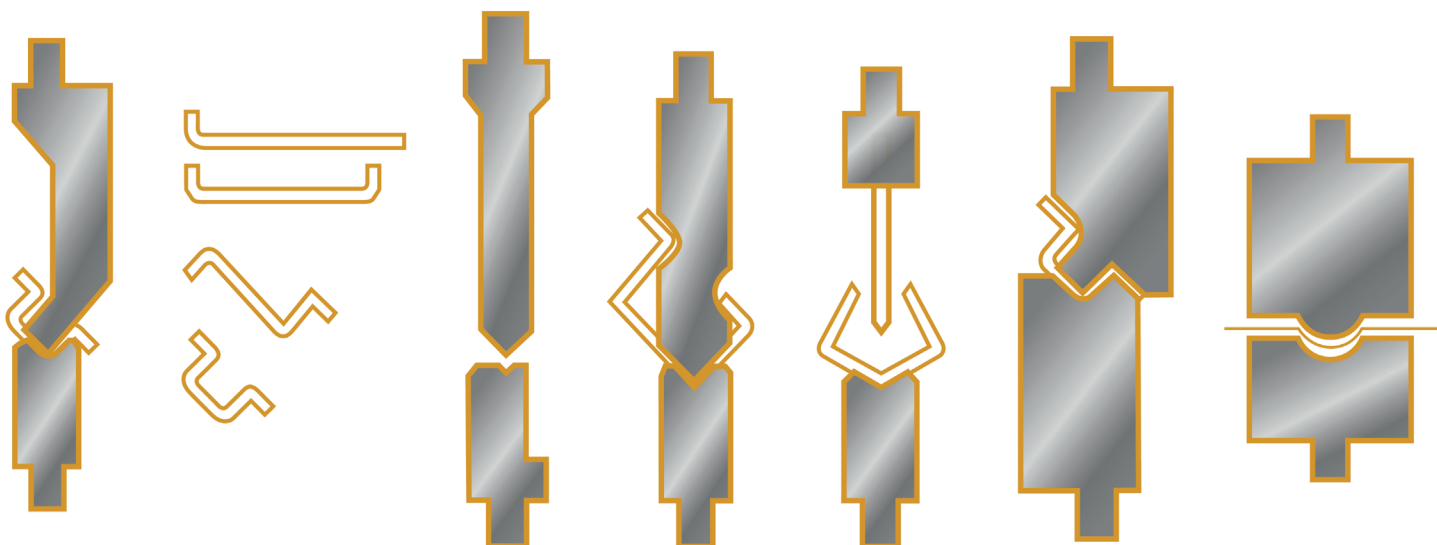
ABERTURA DEL DADO HEMBRA	ESPESOR DE LA LAMINA																							
	cal. 26 .018"	cal. 24 .024"	cal. 22 .030"	cal. 20 .036"	cal. 18 .045"	cal. 16 .060"	cal. 14 .075"	cal. 13 .090"	cal. 12 .105"	cal. 11 .120"	cal. 10 .135"	cal. 9 .149"	cal. 7 .187"	1/4"	5/16"	3/8"	7/16"	1/2"	5/8"	3/4"	7/8"	1"		
PULG.	M.M.	.45	.60	.76	.91	1.21	1.52	1.90	2.28	2.66	3.04	3.42	3.78	4.74	6.36	7.94	9.53	11.11	12.70	15.88	19.05	22.23	25.40	
1/8"	3.18	4.0	6.9	11.9																				
3/16"	4.76	2.7	4.8	8.3	13.5																			
1/4"	6.35	1.7	3.6	5.9	9.5	16.8																		
5/16"	7.94		2.3	4.6	7.3	13.2	23.1																	
3/8"	9.53			3.3	5.6	9.6	17.5	29.0																
1/2"	12.70				3.7	7.3	11.9	18.8	33.0															
5/8"	15.88					5.3	8.9	14.9	22.4	34.6														
3/4"	19.05					4.3	7.3	12.2	17.8	24.4	33.3													
7/8"	22.23						5.6	10.0	14.1	19.8	27.0	34.9												
1"	25.40						4.6	8.3	12.2	17.8	23.8	31.7	40.2											
1 1/8"	28.58							6.9	10.9	14.5	20.5	27.7	36.3	54.1										
1 1/4"	31.76							5.6	9.6	13.2	17.8	23.1	29.7	46.2	95.0									
1 1/2"	38.10									10.8	14.1	18.5	22.1	37.0	73.0	125.4								
2"	50.80										10.6	13.5	17.2	25.1	50.5	85.8	135.3							
2 1/2"	63.50											7.9	11.6	19.1	37.9	61.9	98.7	149.2						
3"	76.20												7.3	14.9	30.0	52.8	79.2	115.5	157.1					
3 1/2"	88.90														24.8	41.3	64.0	92.4	128.7	229.3				
4"	101.60														20.5	35.0	57.0	79.2	109.2	191.4	303.6			
5"	127.00															25.1	40.6	56.1	79.2	139.3	227.7	343.2		
6"	152.40																30.7	48.2	53.0	106.9	172.3	264.0	370.3	
7"	177.80																	36.6	51.5	85.8	139.3	208.0	297.7	
8"	202.20																		41.9	76.0	108.8	173.3	250.8	
10"	228.50																			54.5	89.1	130.0	185.5	
11"	254.00																				69.3	103.6	145.2	

EL RECUADRO INDICA EL TONELAJE POR METRO LINEAL

FABRICAMOS PARA TODAS LAS MARCAS DE DOBLADORAS

CASANOVA	PARJ	CHICAGO	PACIFIC
NAVA	CINCINNATI	VERSON	ACURPRESS
MEBUSA	ATLANTIC	CALVI	SED
			NEWTON

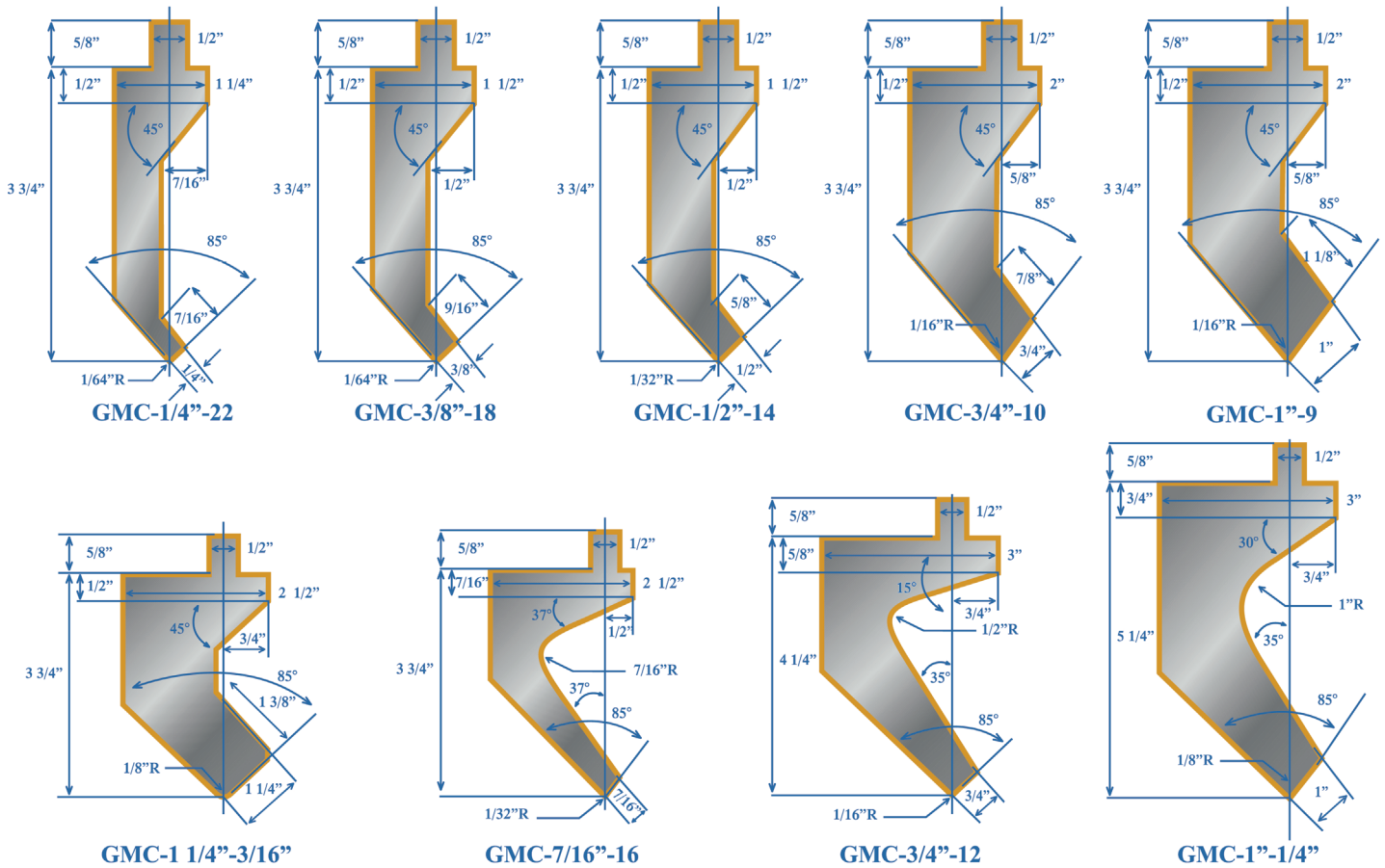
PARA SU COMODIDAD NUESTRO EQUIPO TECNICO LE PUEDE HACER RECOMENDACIONES APROPIADAS PARA SU TIPO DE TRABAJO



"DADOS ESPECIALES"

TODOS LOS DADOS SE FABRICAN CON ACERO TRATADO

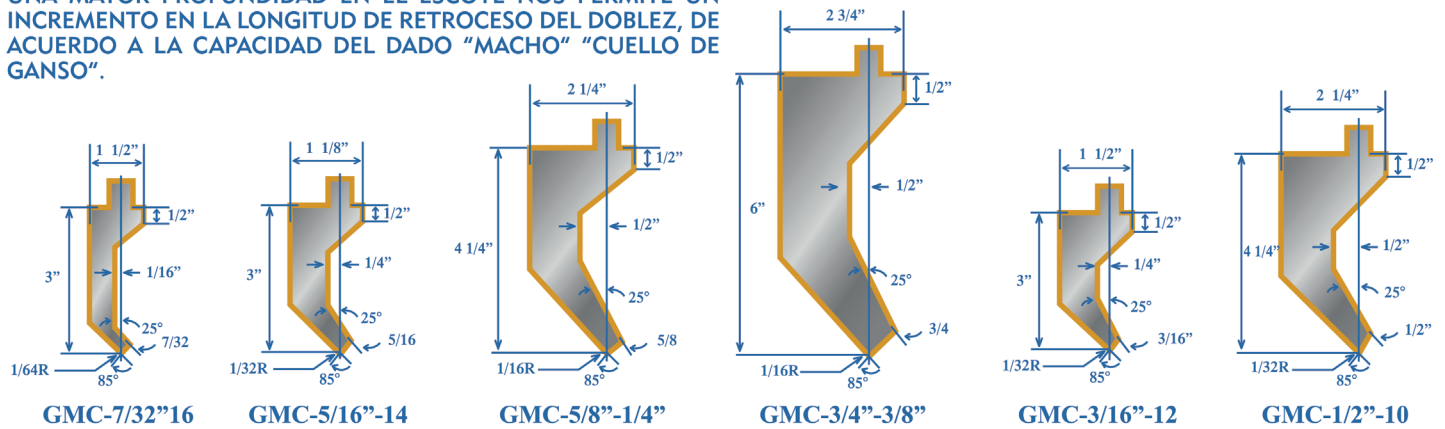
DADOS PARA DOBLECES A 90° PARA LAMINA DE ACERO SUAVE EN CALIBRES DEL 28 AL 16.



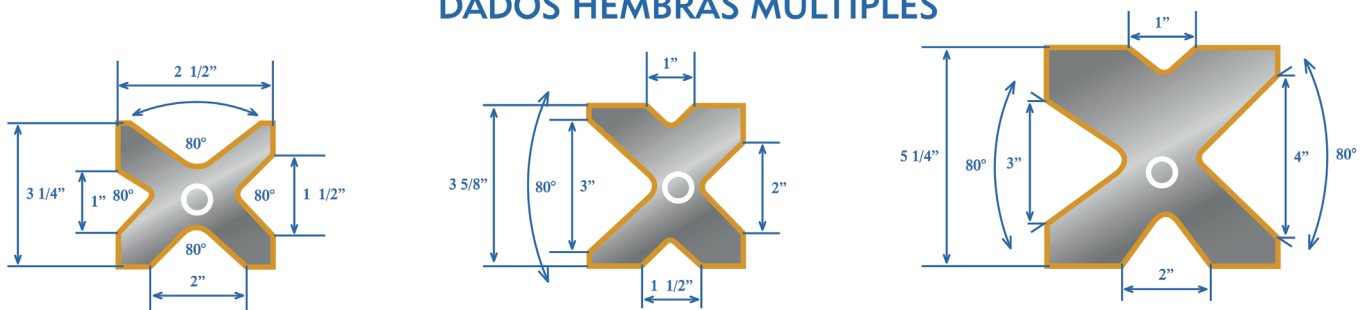
DADOS PARA DOBLECES A 90° TIPO CUELLO DE GANSO

PARA LAMINA DE ACERO SUAVE EN CALIBRES DEL 22 HASTA 1/4". ESTOS DADOS SON IDEALES PARA FORMAR CANALES EN DOS CARRERAS O PARA HACER PERFILES ESPECIALES DONDE LOS DADOS RECTOS PUDRÍAN INTERFERIR.

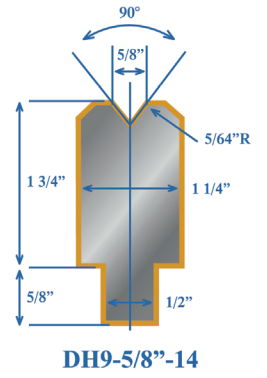
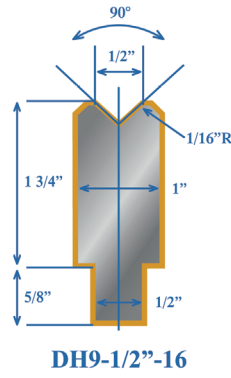
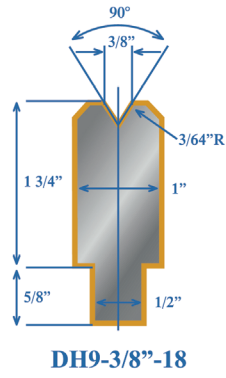
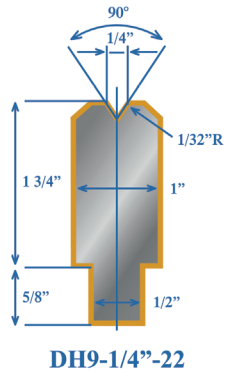
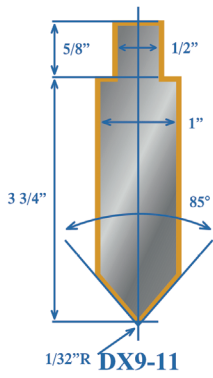
UNA MAYOR PROFUNDIDAD EN EL ESCOTE NOS PERMITE UN INCREMENTO EN LA LONGITUD DE RETROCESO DEL DOBLEZ, DE ACUERDO A LA CAPACIDAD DEL DADO "MACHO" "CUELLO DE GANSO".



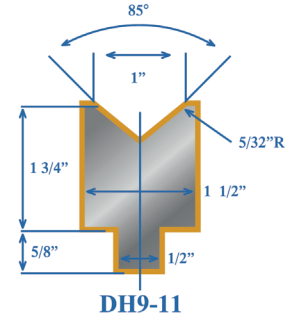
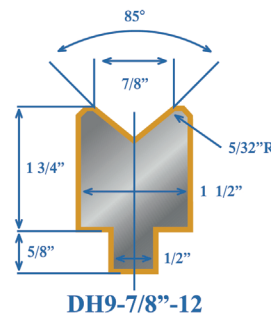
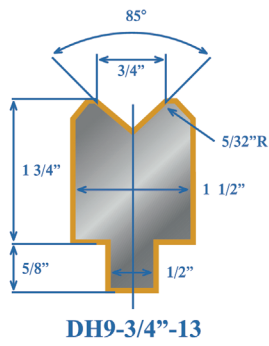
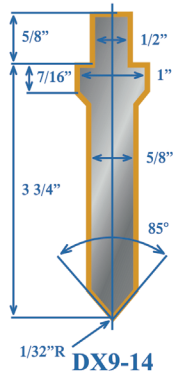
DADOS HEMBRAS MÚLTIPLES



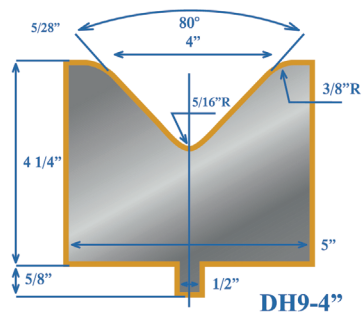
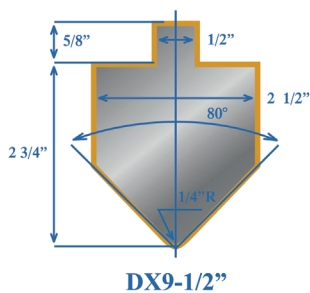
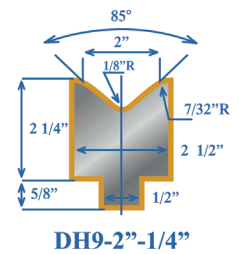
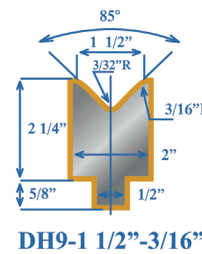
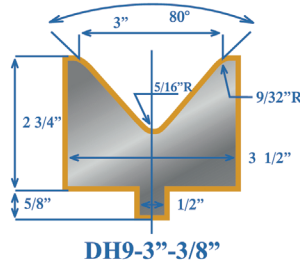
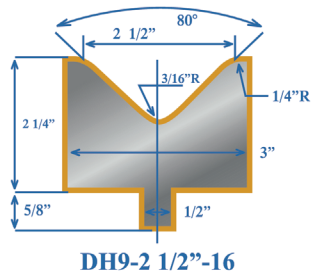
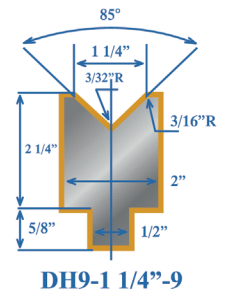
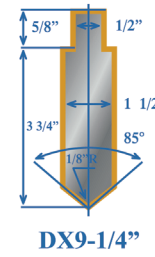
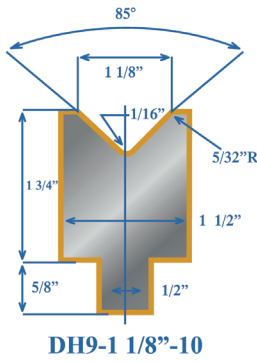
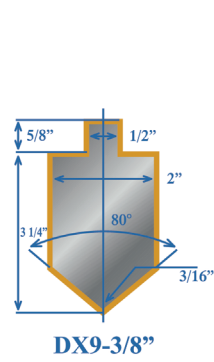
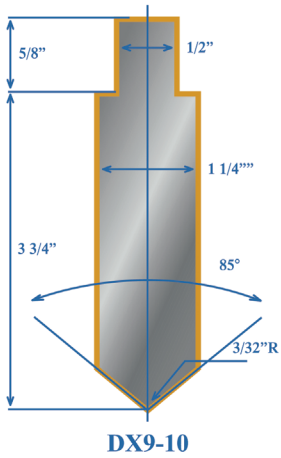
DADOS PARA DOBLECES A 90°



PARA LAMINA DE ACERO SUAVE EN CALIBRES DEL 28 AL 16



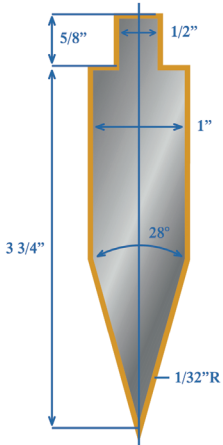
PARA LAMINA DE ACERO SUAVE DEL 10 HASTA DE 01/2"



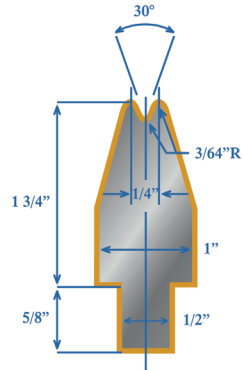
DADOS PARA DOBLECES A 30°

PARA LAMINA DE ACERO SUAVE EN CALIBRES DEL 22 HASTA DE 3/16".

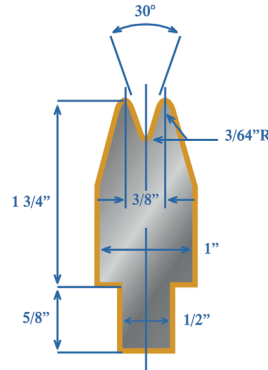
SON USADOS PARA HACER DOBLECES AL AJRE DESDE 30° HASTA DOBLECES POCO PROFUNDOS Y TAMBIÉN PARA HACER LA PRIMERA OPERACIÓN DE DOBLEZ PARA EL PLANCHADO.



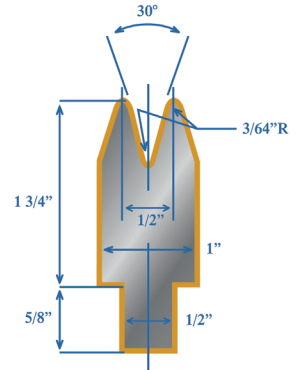
AM-16



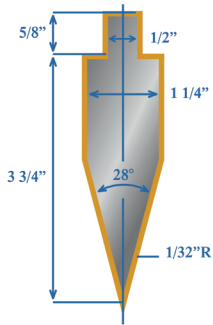
HD-1/4"-22



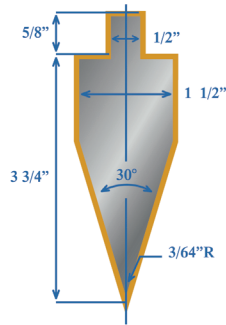
HD-3/8"-18



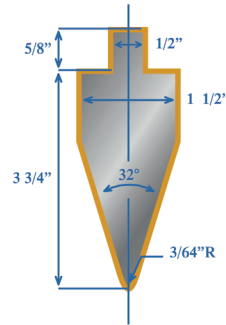
HD-1/2"-16



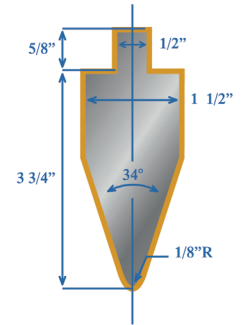
AM-14



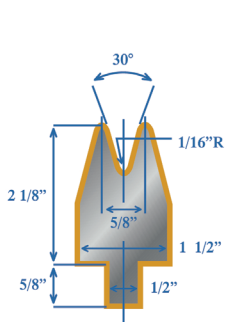
AM-12



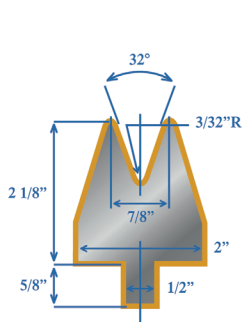
AM-10



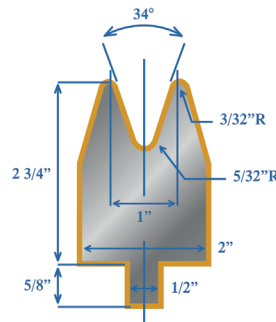
AM-3/16"



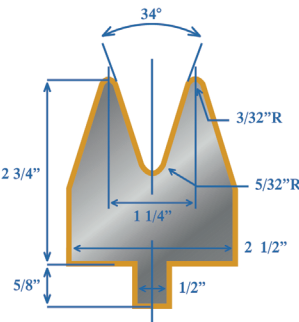
HD-5/8"-14



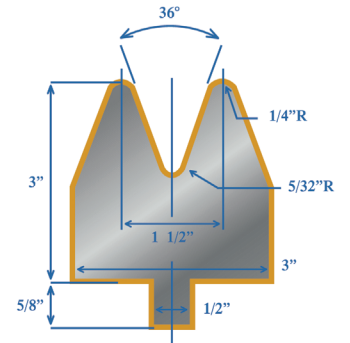
HD-7/8"-12



HD-1"-11



HD-1 1/4"-10



HD-1 1/2"-3/16"

DADOS EUROPEOS

